

DL06 ERROR CODES



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DL06 Error Codes

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| DL06 Error Code | Description |
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| E001 CPU FATAL ERROR | You may possibly clear the error by power cycling the CPU. If the error returns, replace the DL06. |
| E003 SOFTWARE TIME-OUT | If the program scan time exceeds the time allotted to the watchdog timer, this error will occur. SP51 will be on and the error code will be stored in V7755. To correct this problem use AUX 55 to extend the time allotted to the watchdog timer. |
| E041 CPU BATTERY LOW | The DL06 battery is low and should be replaced. SP43 will be on and the error code will be stored in V7757. |
| E104 WRITE FAILED | A write to the DL06 was not successful. Power cycle the DL06. If the error returns, replace the DL06. |
| E151 BAD COMMAND | A parity error has occurred in the application program. SP44 will be on and the error code will be stored in V7755. This problem may possibly be due to electrical noise. Clear the memory and download the program again. Correct any grounding problems. If the error returns replace the Micro DL06. |
| E155 RAM FAILURE | A checksum error has occurred in the system RAM. SP44 will be on and the error code will be stored in V7755. This problem may possibly be due to a low battery, electrical noise or a CPU RAM failure. Clear the memory and download the program again. Correct any grounding problems. If the error returns replace the DL06. |
| E2** I/O MODULE FAILURE | An I/O module has failed. Run AUX42 to determine the actual error. |
| E202 MISSING I/O MODULE | An I/O module has failed to communicate with the DL06 or is missing from the slot. SP45 will be on and the error code will be stored in V7756. Run AUX42 to determine the slot and base location of the module reporting the error. |
| E210 POWER FAULT | A short duration power drop-out occurred on the main power line supplying power to the DL06. |
| E252 NEW I/O CFG | This error occurs when the auto configuration check is turned on in the DL06 and the actual I/O configuration has changed either by moving modules in a base or changing types of modules in a base. You can return the modules to the original position/types or run AUX45 to accept the new configuration. SP47 will be on and the error code will be stored in V7755. |
| E262 I/O OUT OF RANGE | An out of range I/O address has been encountered in the application program. Correct the invalid address in the program. SP45 will be on and the error code will be stored in V7755. |
| E263 CONFIGURED I/O ADDRESS OUT OF RANGE | Out of range addresses have been assigned while manually configuring the I/O. Correct the address assignments using AUX46. |
| E311 HP COMM ERROR 1 | A request from the handheld programmer could not be processed by the DL06. Clear the error and retry the request. If the error continues replace the DL06. SP46 will be on and the error code will be stored in V7756. |

DL06 Error Codes, continued

| DL06 Error Code | Description |
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| E312 HP COMM ERROR 2 | A data error was encountered during communications with the DL06. Clear between the two devices, replace the handheld programmer, then if necessary replace the DL06. The error code will be stored in V7756. |
| E313 HP COMM ERROR 3 | An address error was encountered during communications with the DL06. Clear the error and retry the request. If the error continues check the cabling between the two devices, replace the handheld programmer, then if necessary replace the DL06. The error code will be stored in V7756. |
| E316 HP COMM ERROR 6 | A mode error was encountered during communications with the DL06. Clear the error and retry the request. If the error continues replace the handheld programmer, then if necessary replace the DL06. The error code will be stored in V7756. |
| E320 HP COMM TIME-OUT | The DL06 did not respond to the handheld programmer communication request. Check to insure cabling is correct and not defective. Power cycle the system. If the error continues, replace the DL06 first and then the handheld programmer if necessary. |
| E321 COMM ERROR | A data error was encountered during communication with the DL06. Check to insure cabling is correct and not defective. Power cycle the system and if the error continues replace the DL06 first and then the handheld programmer if necessary. |
| E4** NO PROGRAM | A syntax error exists in the application program. The most common is a missing END statement. Run AUX21 to determine which one of the E4** series of errors is being flagged. SP52 will be on and the error code will be stored in V7755. |
| E401 MISSING END STATEMENT | All application programs must terminate with an END statement. Enter the END statement in appropriate location in your program. SP52 will be on and the error code will be stored in V7755. |
| E402 MISSING LBL | A MOVMC or LDLBL instruction was used without the appropriate label. Refer to Chapter 5 for details on these instructions. SP52 will be on and the error code will be stored in V7755. |
| E403 MISSING RET | A subroutine in the program does not end with the RET instruction. SP52 will be on and the error code will be stored in V7755. |
| E404 MISSING FOR | A NEXT instruction does not have the corresponding FOR instruction. SP52 will be on and the error code will be stored in V7755. |
| E405 MISSING NEXT | A FOR instruction does not have the corresponding NEXT instruction. SP52 will be on and the error code will be stored in V7755. |
| E406 MISSING IRT | An interrupt routine in the program does not end with the IRT instruction. SP52 will be on and the error code will be stored in V7755. |
| E412 SBR/LBL>256 | There is greater than 256 SBR or LBL instructions in the program. This error is also returned if there is greater than 4 INT instructions used in the program. SP52 will be on and the error code will be stored in V7755. |
| E421 DUPLICATE STAGE REFERENCE | Two or more SG or ISG labels exist in the application program with the same number. A unique number must be allowed for each Stage and Initial Stage. SP52 will be on and the error code will be stored in V7755. |
| E422 DUPLICATE LBL REFERENCE | Two or more LBL instructions exist in the application program with the same number. A unique number must be allowed for each and label. SP52 will be on and the error code will be stored in V7755. |
| E423 NESTED LOOPS | Nested loops (programming one FOR/NEXT loop inside of another) are not allowed. SP52 will be on and the error code will be stored in V7755. |
| E431 INVALID ISG/SG ADDRESS | An ISG or SG instruction must not be placed after the end statement (such as inside a subroutine). SP52 will be on and the error code will be stored in V7755. |

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| DL06 Error Code | Description |
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| E432 INVALID JUMP (GOTO) ADDRESS | A LBL that corresponds to a GOTO instruction must not be programmed after the end statement such as in a subroutine. SP52 will be on and the error code will be stored in V7755. |
| E433 INVALID SBR ADDRESS | A SBR must be programmed after the end statement, not in the main body of the program or in an interrupt routine. SP52 will be on and the error code will be stored in V7755. |
| E434 INVALID RTC ADDRESS | A RTC must be programmed after the end statement, not in the main body of the program or in an interrupt routine. SP52 will be on and the error code will be stored in V7755. |
| E435 INVALID RT ADDRESS | A RT must be programmed after the end statement, not in the main body of the program or in an interrupt routine. SP52 will be on and the error code will be stored in V7755. |
| E436 INVALID INT ADDRESS | An INT must be programmed after the end statement, not in the main body of the program. SP52 will be on and the error code will be stored in V7755. |
| E437 INVALID IRTC ADDRESS | An IRTC must be programmed after the end statement, not in the main body of the program. SP52 will be on and the error code will be stored in V7755. |
| E438 INVALID IRT ADDRESS | An IRT must be programmed after the end statement, not in the main body of the program. SP52 will be on and the error code will be stored in V7755. |
| E440 INVALID DATA ADDRESS | Either the DLBL instruction has been programmed in the main program area (not after the END statement), or the DLBL instruction is on a rung containing input contact(s). |
| E441 ACON/NCON | An ACON or NCON must be programmed after the end statement, not in the main body of the program. SP52 will be on and the error code will be stored in V7755. |
| E451 BAD MLS/MLR | MLS instructions must be numbered in ascending order from top to bottom. |
| E452 X AS COIL | An X data type is being used as a coil output. |
| E453 MISSING T/C | A timer or counter contact is being used where the associated timer or counter does not exist. |
| E454 BAD TMRA | One of the contacts is missing from a TMRA instruction. |
| E455 BAD CNT/UDC | One of the contacts is missing from a CNT or UDC instruction. |
| E456 BAD SR | One of the contacts is missing from the SR instruction. |

| DL06 Error Code | Description |
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| E461 STACK OVERFLOW | More than nine levels of logic have been stored on the stack. Check the use of OR STR and AND STR instructions. |
| E462 STACK UNDERFLOW | An unmatched number of logic levels have been stored on the stack. Insure the number of AND STR and OR STR instructions match the number of STR instructions. |
| E463 LOGIC ERROR | An STR/STRN instruction was not used to begin a rung of ladder logic. |
| E464 MISSING CKT | A rung of ladder logic is not terminated properly. |
| E471 DUPLICATE COIL REFERENCE | Two or more OUT instructions reference the same I/O point. |
| E472 DUPLICATE TMR REFERENCE | Two or more TMR instructions reference the same number. |
| E473 DUPLICATE CNT REFERENCE | Two or more CNT instructions reference the same number. |
| E480 INVALID CV ADDRESS | The CV instruction is used in a subroutine or program interrupt routine. The CV instruction may only be used in the main program area (before the END statement). |
| E481 CONFLICTING INSTRUCTION | An instruction exists between convergence stages. |
| E482 MAX. CV INSTRUCTIONS EXCEEDED | Number of CV instructions exceeds 17. |
| E483 INVALID CV JUMP ADDRESS | CVJMP has been used in a subroutine or a program interrupt routine. |
| E484 MISSING CV INSTRUCTION | CVJMP is not preceded by the CV instruction. A CVJMP must immediately follow the CV instruction. |
| E485 MISSING REQUIRED INSTRUCTION | A CV JMP instruction is not placed between the CV and the [SG, ISG, ST BLK, END BLK, END] instruction. |
| E486 INVALID CALL BLK ADDRESS | CALL BLK is used in a subroutine or a program interrupt routine. The CALL BLK instruction may only be used in the main program area (before the END statement). |
| E487 MISSING ST BLK INSTRUCTION | The CALL BLK instruction is not followed by a ST BLK instruction. |
| E488 INVALID ST BLK ADDRESS | The ST BLK instruction is used in a subroutine or a program interrupt. Another ST BLK instruction is used between the CALL BLK and the END BLK instructions. |
| E489 DUPLICATE CR REFERENCE | The control relay used for the BLK instruction is being used as an output elsewhere. |
| E490 MISSING SG INSTRUCTION | The BLK instruction is not immediately followed by the SG instruction. |

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| DL06 Error Code | Description |
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| E491 INVALID ISG INSTRUCTION ADDRESS | There is an ISG instruction between the ST BLK and END BLK instructions. |
| E492 INVALID END BLK ADDRESS | The END BLK instruction is used in a subroutine or a program interrupt routine. The END BLK instruction is not followed by a ST BLK instruction. |
| E493 MISSING END REQUIRED INSTRUCTION | A [CV, SG, ISG, ST BLK, END] instruction must immediately follow the END BLK instruction. |
| E494 MISSING END BLK INSTRUCTION | The ST BLK instruction is not followed by a END BLK instruction. |
| E499 PRINT INSTRUCTION | Invalid PRINT instruction usage. Quotations and/or spaces were not entered or entered incorrectly. |
| E501 BAD ENTRY | An invalid keystroke or series of keystrokes was entered into the handheld programmer. |
| E502 BAD ADDRESS | An invalid or out of range address was entered into the handheld programmer. |
| E503 BAD COMMAND | An invalid command was entered into the handheld programmer. |
| E504 BAD REF/VAL | An invalid value or reference number was entered with an instruction. |
| E505 INVALID INSTRUCTION | An invalid instruction was entered into the handheld programmer. |
| E506 INVALID OPERATION | An invalid operation was attempted by the handheld programmer. |
| E520 BAD OP–RUN | An operation which is invalid in the RUN mode was attempted by the handheld programmer. |
| E521 BAD OP–TRUN | An operation which is invalid in the TEST RUN mode was attempted by the handheld programmer. |
| E523 BAD OP–TPGM | An operation which is invalid in the TEST PROGRAM mode was attempted by the handheld programmer. |
| E524 BAD OP–PGM | An operation which is invalid in the PROGRAM mode was attempted by the handheld programmer. |
| E525 MODE SWITCH | An operation was attempted by the handheld programmer while the DL06 mode switch was in a position other than the TERM position. |
| E526 OFF LINE | The handheld programmer is in the OFFLINE mode. To change to the ONLINE mode use the MODE key. |
| E527 ON LINE | The handheld programmer is in the ON LINE mode. To change to the OFF LINE mode use the MODE key. |
| E528 CPU MODE | The operation attempted is not allowed during a Run Time Edit. |
| E540 CPU LOCKED | The DL06 has been password locked. To unlock the DL06 use AUX82 with the password. |
| E541 WRONG PASSWORD | The password used to unlock the DL06 with AUX82 was incorrect. |
| E542 PASSWORD RESET | The DL06 powered up with an invalid password and reset the password to 00000000. A password may be re-entered using AUX81. |
| E601 MEMORY FULL | Attempted to enter an instruction which required more memory than is available in the DL06. |
| E602 INSTRUCTION MISSING | A search function was performed and the instruction was not found. |

| DL06 Error Code | Description |
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| E603 DATA MISSING | A search function was performed and the data was not found. |
| E604 REFERENCE MISSING | A search function was performed and the reference was not found. |
| E610 BAD I/O TYPE | The application program has referenced an I/O module as the incorrect type of module. |
| E620 OUT OF MEMORY | An attempt to transfer more data between the DL06 and handheld programmer than the receiving device can hold. |
| E621 EEPROM NOT BLANK | An attempt to write to a non-blank EEPROM in the handheld programmer was made. Erase the EEPROM and then retry the write. |
| E622 NO HPP EEPROM | A data transfer was attempted with no EEPROM (or possibly a faulty EEPROM) installed in the handheld programmer. |
| E623 SYSTEM EEPROM | A function was requested with an EEPROM in the handheld programmer which contains system information only. |
| E624 V-MEMORY ONLY | A function was requested with an EEPROM in the handheld programmer which contains V-memory data only. |
| E625 PROGRAM ONLY | A function was requested with an EEPROM in the handheld programmer which contains program data only. |
| E627 BAD WRITE | An attempt to write to a faulty EEPROM in the handheld programmer was made. Replace the EEPROM if necessary. |
| E628 EEPROM TYPE ERROR | The wrong size EEPROM is being used. |
| E640 COMPARE ERROR | A compare between the EEPROM handheld programmer and the DL06 was found to be in error. |
| E642 CHECKSUM ERROR | An error was detected while data was being transferred to the handheld programmer's EEPROM. Check cabling and retry the operation. |
| E650 HPP SYSTEM ERROR | A system error has occurred in the handheld programmer. Power cycle the handheld programmer. If the error returns replace the handheld programmer. |
| E651 HPP ROM ERROR | A ROM error has occurred in the handheld programmer. Power cycle the handheld programmer. If the error returns replace the handheld programmer. |
| E652 HPP RAM ERROR | A RAM error has occurred in the handheld programmer. Power cycle the handheld programmer. If the error returns replace the handheld programmer. |